

UTILITY PATENT APPLICATION DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office and citizenship are as stated below next to my name,

I believe I am an original, first and joint inventor of the subject matter claimed and for which a patent is sought on the invention entitled, **MULTI-OUTLET CASTING NOZZLE**, the specification of which was filed on November 17, 2004 as PCT International Filing Number PCT/US04/38585 and claims priority to United States Provisional Patent Application No. 60/520,613 filed on November 17, 2003.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims.

I acknowledge the duty to disclose information that is known to me to be material to patentability in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint the following attorney(s) and/or agent(s):

| | |
|----------------------|-----------------|
| Robert S. Klemz, Jr. | Reg. No. 46,305 |
| Donald M. Satina | Reg. No. 31,875 |

both of

ADDRESS:
Vesuvius
4604 Campbells Run Road
Pittsburgh, PA 15205

with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and all future correspondence should be addressed to them.

Full name of first inventor: **Johan L. Richaud**

Inventor's signature:

Date:

May 3rd/06

Residence: Dundas, Ontario, CANADA

Citizenship: France

Post office address: **6 Waterwheel Cres., Ontario, CANADA L9H-7B6**

Full name of second inventor: **Lawrence J. Heaslip**

Inventor's signature:

Date:

MAY 4/06

Residence: Burlington, Ontario, CANADA

Citizenship: Canada

Post office address: **4375 Spruce Avenue, Ontario, CANADA L7L-1L7**

Full name of third inventor: **James Dorricott**

Inventor's signature:

Date:

April 29/06

Residence: Burlington, Ontario, CANADA

Citizenship: Canada

Post office address: **2093 Simco Dr., Ontario, CANADA L7M-4E8**

Full name of fourth inventor: **Dong Xu**

Inventor's signature:

Date:

April 24, 2006

Residence: Mississauga, Ontario, CANADA

Citizenship: Canada

Post office address: **3016 Hawktail Crescent, Ontario, CANADA
L5M-6W3**

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of) HEASLIP et al.
Title)
) MULTI-OUTLET CASTING NOZZLE
Attorney Docket No.) 1463 US/PCT

To: Mail Stop PCT
Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

POWER OF ATTORNEY

Vesuvius Crucible Company, a Delaware Corporation, having its principal office at 103 Foulk Road, Wilmington, Delaware 19803, USA, appoints the following persons as its attorneys to prosecute this PCT application, and to transact all business in the Patent and Trademark Office connected therewith:

Robert S. Klemz, Jr.
Donald M. Satina

Reg. No. 46,305
Reg. No. 31,875

Both of

ADDRESS:
Vesuvius USA
250 Park West Drive
Pittsburgh, PA 15275
tel: 412- 429-1800
fax: 412-276-7252

MAY 16, 2006
DATE

412-429-1800 X6937
TELEPHONE NUMBER

Donald M. Satina
SIGNATURE

Donald M. Satina, Secretary
NAME, POSITION